



Fluting Jig Index Plate

60 48 36 14 Hole Pattern

Fit Index Disc to Lathe spindle and then set the index lock onto the bed of the Lathe
 Move the arm to locate on one of the inner 14 position holes, move the base across until the clamp wing nut is close the the edge of the disc.
 Clamp using the wing nut, then clamp to the bed of the Lathe.
 The index sytem is now ready to use on any selected hole pectern.

